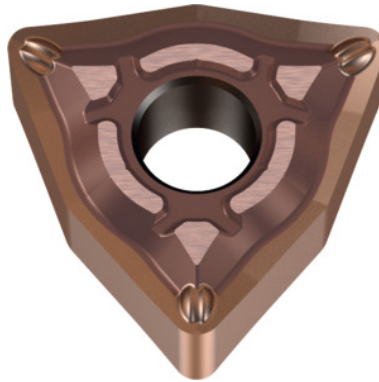


Garant
WNMG 060408, Grade: HB7415


Order data

| | |
|--------------|---------------|
| Order number | 251954 HB7415 |
| GTIN | 4045197816863 |
| Item class | 21G |

Description

WNMG 060408 HB7415 Grade: HB7415
 Chip breaker: TIS
 Cutting depth a_p : 0.3 - 2 mm
 Feed f : 0.1 - 0.2 mm/rev.
 Cutting speed v_c main application: 60 - 70 m/min

Technical description

| | |
|--------------------------------------|-------------------|
| Chip breaker | TIS |
| Grade | HB7415 |
| Corner radius | 0.8 mm |
| Cutting conditions | continuous |
| Cutting speed v_c main application | 60 - 70 m/min |
| Main application | S |
| Feed f | 0.1 - 0.2 mm/rev. |

| | |
|-------------------------------|------------------------------|
| Cutting depth a_p | 0.3 - 2 mm |
| Finishing/roughing assignment | Finishing |
| Tool material | Carbide |
| ISO code indexable insert | WNMG 060408 |
| Number of changes/inserts | 6 |
| Type of product | Indexable insert for turning |