

Garant
WNMG 060408 wiper, Type: HB7020

Order data

Order number	251955 HB7020
GTIN	4045197948632
Item class	21G

Description

WNMG 060408 wiper HB7020 Grade: HB7020

Chip breaker: WSS

 Cutting depth a_p : 0.3 - 2 mm

 Feed f : 0.1 - 0.4 mm/rev.

 Cutting speed v_c main application: 150 - 400 m/min

Technical description

Cutting speed v_c main application	150 - 400 m/min
Main application	P
Cutting conditions	slightly interrupted
Corner radius	0.8 mm
Grade	HB7020
Tool material	Carbide
Chip breaker	WSS
Feed f	0.1 - 0.4 mm/rev.

Cutting depth a_p	0.3 - 2 mm
Finishing/roughing assignment	Finishing
ISO code indexable insert	WNMG 060408
Number of changes/inserts	6
Type of product	Indexable insert for turning