

Garant**WNMG 080404, Grade: HB7120-1**

Order data

Order number	251962 HB7120-1
GTIN	4045197820136
Item class	21G

Description

WNMG 080404 HB7120-1 Grade: HB7120-1

Chip breaker: VS

Cutting depth a_p : 0.3 - 2 mmFeed f : 0.1 - 0.4 mm/rev.Cutting speed v_c main application: 90 - 290 m/min

Technical description

Feed f	0.1 - 0.4 mm/rev.
Grade	HB7120-1
Main application	M
Chip breaker	VS
Cutting speed v_c main application	90 - 290 m/min
Corner radius	0.4 mm
Cutting conditions	continuous
Cutting depth a_p	0.3 - 2 mm

Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	WNMG 080404
Number of changes/inserts	6
Type of product	Indexable insert for turning