

**Garant**
**WNMG 080404 wiper, Type: HB7020**

**Order data**

Order number	251963 HB7020
GTIN	4045197948649
Item class	21G

**Description**

WNMG 080404 wiper HB7020 Grade: HB7020

Chip breaker: WSS

Cutting depth  $a_p$ : 0.3 - 2 mm

Feed  $f$ : 0.1 - 0.4 mm/rev.

Cutting speed  $v_c$  main application: 150 - 400 m/min

**Technical description**

Feed $f$	0.1 - 0.4 mm/rev.
Tool material	Carbide
Cutting conditions	slightly interrupted
Cutting depth $a_p$	0.3 - 2 mm
Main application	P
Finishing/roughing assignment	Finishing
Corner radius	0.4 mm
Chip breaker	WSS

Cutting speed $v_c$ main application	150 - 400 m/min
Grade	HB7020
ISO code indexable insert	WNMG 080404
Number of changes/inserts	6
Type of product	Indexable insert for turning