

**Garant**
**WNMG 080408 wiper, Type: HB7020**

**Order data**

Order number	251965 HB7020
GTIN	4045197948656
Item class	21G

**Description**

WNMG 080408 wiper HB7020 Grade: HB7020

Chip breaker: WSS

 Cutting depth  $a_p$ : 0.3 - 2 mm

 Feed  $f$ : 0.1 - 0.4 mm/rev.

 Cutting speed  $v_c$  main application: 150 - 400 m/min

**Technical description**

Tool material	Carbide
Finishing/roughing assignment	Finishing
Grade	HB7020
Chip breaker	WSS
Main application	P
Cutting depth $a_p$	0.3 - 2 mm
Cutting conditions	slightly interrupted
Cutting speed $v_c$ main application	150 - 400 m/min

Feed f	0.1 - 0.4 mm/rev.
Corner radius	0.8 mm
ISO code indexable insert	WNMG 080408
Number of changes/inserts	6
Type of product	Indexable insert for turning