

Garant
WNMG 080412 wiper, Type: HB7020

Order data

Order number	251967 HB7020
GTIN	4045197948663
Item class	21G

Description

WNMG 080412 wiper HB7020 Grade: HB7020

Chip breaker: WSS

 Cutting depth a_p : 0.3 - 2 mm

 Feed f : 0.1 - 0.4 mm/rev.

 Cutting speed v_c main application: 150 - 400 m/min

Technical description

Main application	P
Cutting conditions	slightly interrupted
Feed f	0.1 - 0.4 mm/rev.
Corner radius	1.2 mm
Tool material	Carbide
Cutting speed v_c main application	150 - 400 m/min
Finishing/roughing assignment	Finishing
Chip breaker	WSS

Cutting depth a_p	0.3 - 2 mm
Grade	HB7020
ISO code indexable insert	WNMG 080412
Number of changes/inserts	6
Type of product	Indexable insert for turning