


WNMG 080404, Grade: PV720

Order data

Order number	252012 PV720
GTIN	4960664726592
Item class	25E

Description

WNMG 080404 PV720 Grade: PV720

Chip breaker: HQ

Cutting depth a_p : 0.5 - 2 mm

Feed f : 0.07 - 0.3 mm/rev.

Cutting speed v_c main application: 110 - 490 m/min

Technical description

Cutting depth a_p	0.5 - 2 mm
Feed f	0.07 - 0.3 mm/rev.
Corner radius	0.4 mm
Cutting speed v_c main application	110 - 490 m/min
Grade	PV720
Cutting conditions	continuous
Chip breaker	HQ
Main application	P

Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	WNMG 080404
Number of changes/inserts	6
Type of product	Indexable insert for turning