


WNMG 080404 wiper, Grade: CA510

Order data

Order number	252013 CA510
GTIN	4960664700585
Item class	25E

Description

WNMG 080404 wiper CA510 Grade: CA510

Chip breaker: WP

Cutting depth a_p : 0.5 - 2 mm

Feed f : 0.07 - 0.3 mm/rev.

Cutting speed v_c main application: 80 - 450 m/min

Technical description

Main application	P
Chip breaker	WP
Cutting depth a_p	0.5 - 2 mm
Cutting conditions	continuous
Corner radius	0.4 mm
Cutting speed v_c main application	80 - 450 m/min
Feed f	0.07 - 0.3 mm/rev.
Grade	CA510

Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	WNMG 080404
Number of changes/inserts	6
Type of product	Indexable insert for turning