


**WNMG 080408, Grade: CA510**

**Order data**

Order number	252014 CA510
GTIN	4960664700370
Item class	25E

**Description**

WNMG 080408 CA510 Grade: CA510  
 Chip breaker: HQ  
 Cutting depth  $a_p$ : 0.5 - 2 mm  
 Feed  $f$ : 0.07 - 0.3 mm/rev.  
 Cutting speed  $v_c$  main application: 80 - 450 m/min

**Technical description**

Corner radius	0.8 mm
Cutting depth $a_p$	0.5 - 2 mm
Cutting conditions	continuous
Feed $f$	0.07 - 0.3 mm/rev.
Chip breaker	HQ
Main application	P
Cutting speed $v_c$ main application	80 - 450 m/min
Grade	CA510

Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	WNMG 080408
Number of changes/inserts	6
Type of product	Indexable insert for turning