


WNMG 080408, Grade: PV720

Order data

Order number	252014 PV720
GTIN	4960664726608
Item class	25E

Description

WNMG 080408 PV720 Grade: PV720

Chip breaker: HQ

Cutting depth a_p : 0.5 - 2 mm

Feed f : 0.07 - 0.3 mm/rev.

Cutting speed v_c main application: 110 - 490 m/min

Technical description

Chip breaker	HQ
Feed f	0.07 - 0.3 mm/rev.
Cutting depth a_p	0.5 - 2 mm
Cutting speed v_c main application	110 - 490 m/min
Corner radius	0.8 mm
Grade	PV720
Main application	P
Cutting conditions	continuous

Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	WNMG 080408
Number of changes/inserts	6
Type of product	Indexable insert for turning