


WNMG 080408 wiper, Grade: CA510

Order data

Order number	252015 CA510
GTIN	4960664700592
Item class	25E

Description

WNMG 080408 wiper CA510 Grade: CA510
 Chip breaker: WP
 Cutting depth a_p : 0.5 - 2 mm
 Feed f : 0.07 - 0.3 mm/rev.
 Cutting speed v_c main application: 80 - 450 m/min

Technical description

Cutting conditions	continuous
Feed f	0.07 - 0.3 mm/rev.
Corner radius	0.8 mm
Cutting speed v_c main application	80 - 450 m/min
Main application	P
Chip breaker	WP
Cutting depth a_p	0.5 - 2 mm
Grade	CA510

Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	WNMG 080408
Number of changes/inserts	6
Type of product	Indexable insert for turning