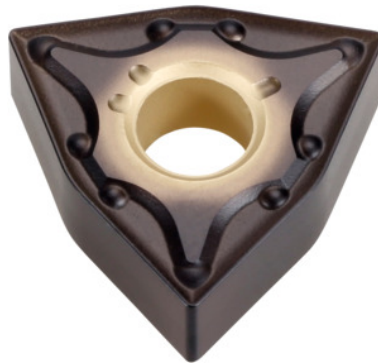


Garant
WN.G 060404, Grade: HB7020


Order data

Order number	252062 HB7020
GTIN	4045197699602
Item class	21G

Description

WN.G 060404 HB7020 Grade: HB7020

Chip breaker: SM

Tolerance: M

Cutting depth a_p : 0.5 - 4 mm

Feed f : 0.2 - 0.5 mm/rev.

Cutting speed v_c main application: 120 - 350 m/min

Technical description

Cutting conditions	slightly interrupted
Chip breaker	SM
Feed f	0.2 - 0.5 mm/rev.
Cutting speed v_c main application	120 - 350 m/min
Corner radius	0.4 mm
Main application	P
Cutting depth a_p	0.5 - 4 mm

Grade	HB7020
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	WNMG 060404
Number of changes/inserts	6
Tolerance	M
Type of product	Indexable insert for turning