

Garant**WN.G 060404, Grade: HB7120-1**

Order data

Order number	252062 HB7120-1
GTIN	4045197820150
Item class	21G

Description

WN.G 060404 HB7120-1 Grade: HB7120-1
Chip breaker: VM
Tolerance: M
Cutting depth a_p : 0.5 - 4 mm
Feed f : 0.1 - 0.5 mm/rev.
Cutting speed v_c main application: 80 - 260 m/min

Technical description

Cutting conditions	continuous
Grade	HB7120-1
Cutting depth a_p	0.5 - 4 mm
Corner radius	0.4 mm
Feed f	0.1 - 0.5 mm/rev.
Main application	M
Chip breaker	VM

Cutting speed v_c main application	80 - 260 m/min
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	WNMG 060404
Number of changes/inserts	6
Tolerance	M
Type of product	Indexable insert for turning