

**Garant****WN.G 060404, Grade: HB7140-1**

## Order data

Order number	252062 HB7140-1
GTIN	4045197820846
Item class	21G

## Description

WN.G 060404 HB7140-1 Grade: HB7140-1  
Chip breaker: VM  
Tolerance: M  
Cutting depth  $a_p$ : 0.5 - 4 mm  
Feed  $f$ : 0.1 - 0.5 mm/rev.  
Cutting speed  $v_c$  main application: 60 - 230 m/min

## Technical description

Cutting depth $a_p$	0.5 - 4 mm
Grade	HB7140-1
Cutting speed $v_c$ main application	60 - 230 m/min
Corner radius	0.4 mm
Chip breaker	VM
Main application	M
Feed $f$	0.1 - 0.5 mm/rev.

Cutting conditions	slightly interrupted
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	WNMG 060404
Number of changes/inserts	6
Tolerance	M
Type of product	Indexable insert for turning