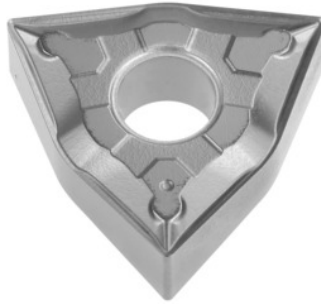


Garant**WN.G 060404, Grade: HB7410-1**

Order data

Order number	252062 HB7410-1
GTIN	4045197937759
Item class	21G

Description

WN.G 060404 HB7410-1 Grade: HB7410-1

Chip breaker: TAM

Tolerance: G

Cutting depth a_p : 0.5 - 2.5 mmFeed f : 0.1 - 0.3 mm/rev.Cutting speed v_c main application: 60 - 90 m/min

Technical description

Cutting conditions	continuous
Corner radius	0.4 mm
Cutting depth a_p	0.5 - 2.5 mm
Chip breaker	TAM
Tool material	Carbide
Feed f	0.1 - 0.3 mm/rev.
Cutting speed v_c main application	60 - 90 m/min

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Main application	Ti
Grade	HB7410-1
ISO code indexable insert	WNGG 060404
Number of changes/inserts	6
Tolerance	G
Type of product	Indexable insert for turning