

Garant
WN.G 060408, Grade: HB7010-1


Order data

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| Order number | 252064 HB7010-1 |
| GTIN | 4045197780324 |
| Item class | 21G |

Description

WN.G 060408 HB7010-1 Grade: HB7010-1

Chip breaker: SM

Tolerance: M

Cutting depth a_p : 0.5 - 4 mm

Feed f : 0.2 - 0.5 mm/rev.

Cutting speed v_c main application: 120 - 440 m/min

Technical description

| | |
|--------------------------------------|-------------------|
| Feed f | 0.2 - 0.5 mm/rev. |
| Cutting speed v_c main application | 120 - 440 m/min |
| Chip breaker | SM |
| Cutting depth a_p | 0.5 - 4 mm |
| Main application | P |
| Cutting conditions | continuous |
| Grade | HB7010-1 |

| | |
|-------------------------------|------------------------------|
| Corner radius | 0.8 mm |
| Finishing/roughing assignment | Semi-roughing |
| Tool material | Carbide |
| ISO code indexable insert | WNMG 060408 |
| Number of changes/inserts | 6 |
| Tolerance | M |
| Type of product | Indexable insert for turning |