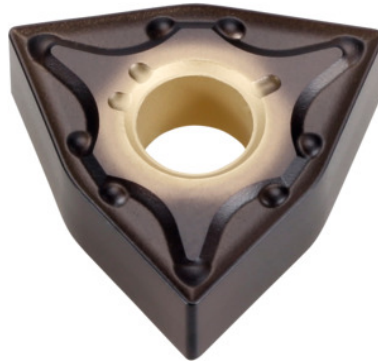


Garant
WN.G 060408, Grade: HB7035-1


Order data

Order number	252064 HB7035-1
GTIN	4045197875006
Item class	21G

Description

WN.G 060408 HB7035-1 Grade: HB7035-1

Chip breaker: SM

Tolerance: M

Cutting depth a_p : 0.5 - 4 mm

Feed f : 0.2 - 0.5 mm/rev.

Cutting speed v_c main application: 100 - 320 m/min

Technical description

Cutting speed v_c main application	100 - 320 m/min
Chip breaker	SM
Main application	P
Grade	HB7035-1
Cutting conditions	heavily interrupted
Corner radius	0.8 mm
Cutting depth a_p	0.5 - 4 mm

Feed f	0.2 - 0.5 mm/rev.
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	WNMG 060408
Number of changes/inserts	6
Tolerance	M
Type of product	Indexable insert for turning