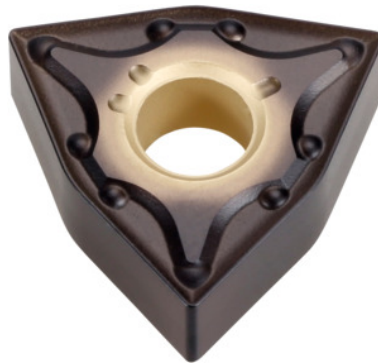


Garant
WN.G 080404, Grade: HB7020


Order data

Order number	252068 HB7020
GTIN	4045197699633
Item class	21G

Description

WN.G 080404 HB7020 Grade: HB7020

Chip breaker: SM

Tolerance: M

Cutting depth a_p : 0.5 - 4 mm

Feed f : 0.2 - 0.5 mm/rev.

Cutting speed v_c main application: 120 - 350 m/min

Technical description

Cutting conditions	slightly interrupted
Feed f	0.2 - 0.5 mm/rev.
Cutting speed v_c main application	120 - 350 m/min
Cutting depth a_p	0.5 - 4 mm
Corner radius	0.4 mm
Chip breaker	SM
Main application	P

Grade	HB7020
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	WNMG 080404
Number of changes/inserts	6
Tolerance	M
Type of product	Indexable insert for turning