

Garant
WN.G 080404, Grade: HB7140-1


Order data

Order number	252068 HB7140-1
GTIN	4045197820860
Item class	21G

Description

WN.G 080404 HB7140-1 Grade: HB7140-1

Chip breaker: VM

Tolerance: M

Cutting depth a_p : 0.5 - 4 mm

Feed f : 0.1 - 0.5 mm/rev.

Cutting speed v_c main application: 60 - 230 m/min

Technical description

Corner radius	0.4 mm
Grade	HB7140-1
Feed f	0.1 - 0.5 mm/rev.
Main application	M
Cutting speed v_c main application	60 - 230 m/min
Cutting conditions	slightly interrupted
Chip breaker	VM

Cutting depth a_p	0.5 - 4 mm
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	WNMG 080404
Number of changes/inserts	6
Tolerance	M
Type of product	Indexable insert for turning