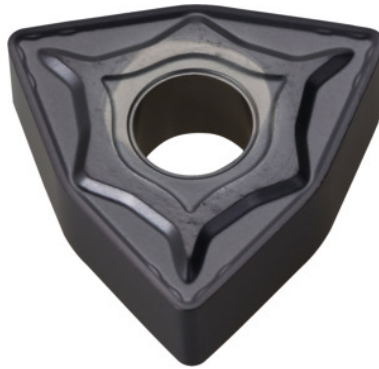


**Garant****WN.G 080404, Grade: HB725**

## Order data

Order number	252068 HB725
GTIN	4045197713483
Item class	21G

## Description

WN.G 080404 HB725 Grade: HB725

Chip breaker: UM

Tolerance: M

Cutting depth  $a_p$ : 0.5 - 5 mmFeed  $f$ : 0.2 - 0.6 mm/rev.Cutting speed  $v_c$  main application: 50 - 250 m/min

## Technical description

Corner radius	0.4 mm
Main application	UNI
Chip breaker	UM
Cutting speed $v_c$ main application	50 - 250 m/min
Feed $f$	0.2 - 0.6 mm/rev.
Cutting depth $a_p$	0.5 - 5 mm
Cutting conditions	slightly interrupted

Grade	HB725
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	WNMG 080404
Number of changes/inserts	6
Tolerance	M
Type of product	Indexable insert for turning