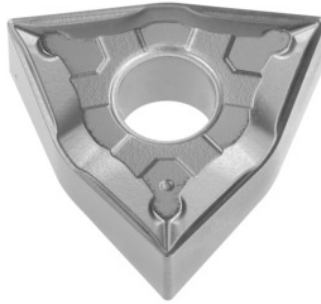


Garant
WN.G 080404, Grade: HB7410-1


Order data

Order number	252068 HB7410-1
GTIN	4045197937773
Item class	21G

Description

WN.G 080404 HB7410-1 Grade: HB7410-1

Chip breaker: TAM

Tolerance: G

Cutting depth a_p : 0.5 - 2.5 mm

Feed f : 0.1 - 0.3 mm/rev.

Cutting speed v_c main application: 60 - 90 m/min

Technical description

Chip breaker	TAM
Corner radius	0.4 mm
Cutting conditions	continuous
Cutting depth a_p	0.5 - 2.5 mm
Grade	HB7410-1
Main application	Ti
Tool material	Carbide

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Cutting speed v_c main application	60 - 90 m/min
Feed f	0.1 - 0.3 mm/rev.
ISO code indexable insert	WNGG 080404
Number of changes/inserts	6
Tolerance	G
Type of product	Indexable insert for turning