

**Garant**
**WN.G 080404, Grade: HB7415**


## Order data

Order number	252068 HB7415
GTIN	4045197817037
Item class	21G

## Description

WN.G 080404 HB7415 Grade: HB7415  
 Chip breaker: TIM  
 Tolerance: M  
 Cutting depth  $a_p$ : 1 - 4 mm  
 Feed  $f$ : 0.1 - 0.25 mm/rev.  
 Cutting speed  $v_c$  main application: 50 - 70 m/min

## Technical description

Cutting depth $a_p$	1 - 4 mm
Chip breaker	TIM
Grade	HB7415
Cutting conditions	continuous
Feed $f$	0.1 - 0.25 mm/rev.
Cutting speed $v_c$ main application	50 - 70 m/min
Main application	S

Corner radius	0.4 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	WNMG 080404
Number of changes/inserts	6
Tolerance	M
Type of product	Indexable insert for turning