

Garant
WN.G 080408, Grade: HB7010-1


Order data

Order number	252070 HB7010-1
GTIN	4045197780348
Item class	21G

Description

WN.G 080408 HB7010-1 Grade: HB7010-1
 Chip breaker: SM
 Tolerance: M
 Cutting depth a_p : 0.5 - 4 mm
 Feed f : 0.2 - 0.5 mm/rev.
 Cutting speed v_c main application: 120 - 440 m/min

Technical description

Cutting speed v_c main application	120 - 440 m/min
Feed f	0.2 - 0.5 mm/rev.
Chip breaker	SM
Grade	HB7010-1
Corner radius	0.8 mm
Main application	P
Cutting depth a_p	0.5 - 4 mm

Cutting conditions	continuous
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	WNMG 080408
Number of changes/inserts	6
Tolerance	M
Type of product	Indexable insert for turning