

Garant**WN.G 080408, Grade: HB7120-1**

Order data

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| Order number | 252070 HB7120-1 |
| GTIN | 4045197820181 |
| Item class | 21G |

Description

WN.G 080408 HB7120-1 Grade: HB7120-1

Chip breaker: VM

Tolerance: M

Cutting depth a_p : 0.5 - 4 mmFeed f : 0.1 - 0.5 mm/rev.Cutting speed v_c main application: 80 - 260 m/min

Technical description

| | |
|--------------------------------------|-------------------|
| Cutting depth a_p | 0.5 - 4 mm |
| Chip breaker | VM |
| Cutting conditions | continuous |
| Main application | M |
| Feed f | 0.1 - 0.5 mm/rev. |
| Corner radius | 0.8 mm |
| Cutting speed v_c main application | 80 - 260 m/min |

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|-------------------------------|------------------------------------|
| Grade | HB7120-1 |
| Finishing/roughing assignment | Skrubbearbejdning-sletbearbejdning |
| Tool material | Carbide |
| ISO code indexable insert | WNMG 080408 |
| Number of changes/inserts | 6 |
| Tolerance | M |
| Type of product | Indexable insert for turning |