

Garant
WN.G 080408, Grade: HB7140-1


Order data

Order number	252070 HB7140-1
GTIN	4045197820877
Item class	21G

Description

WN.G 080408 HB7140-1 Grade: HB7140-1

Chip breaker: VM

Tolerance: M

 Cutting depth a_p : 0.5 - 4 mm

 Feed f : 0.1 - 0.5 mm/rev.

 Cutting speed v_c main application: 60 - 230 m/min

Technical description

Chip breaker	VM
Cutting speed v_c main application	60 - 230 m/min
Cutting depth a_p	0.5 - 4 mm
Main application	M
Cutting conditions	slightly interrupted
Corner radius	0.8 mm
Feed f	0.1 - 0.5 mm/rev.

Grade	HB7140-1
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	WNMG 080408
Number of changes/inserts	6
Tolerance	M
Type of product	Indexable insert for turning