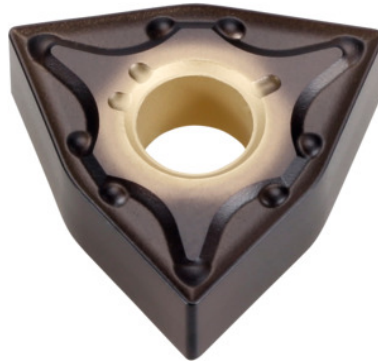


Garant
WNMG 080408 wiper, Type: HB7020

Order data

Order number	252071 HB7020
GTIN	4045197948786
Item class	21G

Description

WNMG 080408 wiper HB7020 Grade: HB7020

Chip breaker: WSM

Tolerance: M

 Cutting depth a_p : 0.5 - 4 mm

 Feed f : 0.2 - 0.5 mm/rev.

 Cutting speed v_c main application: 120 - 350 m/min

Technical description

Cutting depth a_p	0.5 - 4 mm
Grade	HB7020
Corner radius	0.8 mm
Cutting conditions	slightly interrupted
Chip breaker	WSM
Cutting speed v_c main application	120 - 350 m/min
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning

Main application	P
Feed f	0.2 - 0.5 mm/rev.
Tool material	Carbide
ISO code indexable insert	WNMG 080408
Number of changes/inserts	6
Tolerance	M
Type of product	Indexable insert for turning