

**Garant**
**WNMG 080412, Grade: HB7140-1**


## Order data

Order number	252072 HB7140-1
GTIN	4045197820884
Item class	21G

## Description

WNMG 080412 HB7140-1 Grade: HB7140-1

Chip breaker: VM

Tolerance: M

Cutting depth  $a_p$ : 0.5 - 4 mm

Feed  $f$ : 0.1 - 0.5 mm/rev.

Cutting speed  $v_c$  main application: 60 - 230 m/min

## Technical description

Grade	HB7140-1
Main application	M
Cutting speed $v_c$ main application	60 - 230 m/min
Cutting depth $a_p$	0.5 - 4 mm
Cutting conditions	slightly interrupted
Corner radius	1.2 mm
Chip breaker	VM

Feed f	0.1 - 0.5 mm/rev.
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	WNMG 080412
Number of changes/inserts	6
Tolerance	M
Type of product	Indexable insert for turning