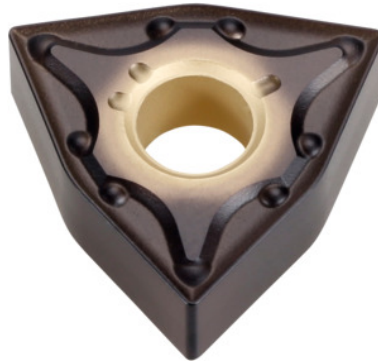


**Garant****WNMG 080412 wiper, Type: HB7020****Order data**

Order number	252073 HB7020
GTIN	4045197948793
Item class	21G

**Description**

WNMG 080412 wiper HB7020 Grade: HB7020

Chip breaker: WSM

Tolerance: M

Cutting depth  $a_p$ : 0.5 - 4 mmFeed  $f$ : 0.2 - 0.5 mm/rev.Cutting speed  $v_c$  main application: 120 - 350 m/min**Technical description**

Corner radius	1.2 mm
Cutting depth $a_p$	0.5 - 4 mm
Tool material	Carbide
Feed $f$	0.2 - 0.5 mm/rev.
Main application	P
Cutting speed $v_c$ main application	120 - 350 m/min
Cutting conditions	slightly interrupted

Grade	HB7020
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Chip breaker	WSM
ISO code indexable insert	WNMG 080412
Number of changes/inserts	6
Tolerance	M
Type of product	Indexable insert for turning