


WNMG 080404, Grade: CA510

Order data

Order number	252112 CA510
GTIN	4960664700479
Item class	25E

Description

WNMG 080404 CA510 Grade: CA510
 Chip breaker: PS
 Cutting depth a_p : 1 - 3.8 mm
 Feed f : 0.15 - 0.6 mm/rev.
 Cutting speed v_c main application: 80 - 450 m/min

Technical description

Chip breaker	PS
Cutting depth a_p	1 - 3.8 mm
Cutting speed v_c main application	80 - 450 m/min
Cutting conditions	continuous
Corner radius	0.4 mm
Main application	P
Feed f	0.15 - 0.6 mm/rev.
Grade	CA510

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	WNMG 080404
Number of changes/inserts	6
Type of product	Indexable insert for turning