


**WNMG 080404, Grade: CA515**

**Order data**

Order number	252112 CA515
GTIN	4960664678730
Item class	25E

**Description**

WNMG 080404 CA515 Grade: CA515  
 Chip breaker: PS  
 Cutting depth  $a_p$ : 1 - 3.8 mm  
 Feed  $f$ : 0.15 - 0.6 mm/rev.  
 Cutting speed  $v_c$  main application: 70 - 435 m/min

**Technical description**

Cutting conditions	continuous
Feed $f$	0.15 - 0.6 mm/rev.
Corner radius	0.4 mm
Cutting depth $a_p$	1 - 3.8 mm
Chip breaker	PS
Cutting speed $v_c$ main application	70 - 435 m/min
Main application	P
Grade	CA515

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	WNMG 080404
Number of changes/inserts	6
Type of product	Indexable insert for turning