


WNMG 080404, Grade: CA6525

Order data

Order number	252112 CA6525
GTIN	4960664472321
Item class	25E

Description

WNMG 080404 CA6525 Grade: CA6525
 Chip breaker: MS (brass)
 Cutting depth a_p : 0.8 - 4 mm
 Feed f : 0.1 - 0.35 mm/rev.
 Cutting speed v_c main application: 60 - 220 m/min

Technical description

Chip breaker	MS (brass)
Main application	M
Cutting depth a_p	0.8 - 4 mm
Feed f	0.1 - 0.35 mm/rev.
Cutting conditions	slightly interrupted
Cutting speed v_c main application	60 - 220 m/min
Corner radius	0.4 mm
Grade	CA6525

Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	WNMG 080404
Number of changes/inserts	6
Type of product	Indexable insert for turning