


WNMG 080404, Grade: KW10

Order data

Order number	252112 KW10
GTIN	4960664246588
Item class	25E

Description

WNMG 080404 KW10 Grade: KW10

Chip breaker: AH

Cutting depth a_p : 1 - 4 mm

Feed f : 0.1 - 0.35 mm/rev.

Cutting speed v_c main application: 60 - 400 m/min

Technical description

Corner radius	0.4 mm
Cutting conditions	continuous
Cutting depth a_p	1 - 4 mm
Cutting depth $a_{p \min}$	0.25 mm
Cutting speed v_c main application	60 - 400 m/min
Feed f	0.1 - 0.35 mm/rev.
Chip breaker	AH
Cutting depth $a_{p \max}$	2.75 mm

Main application	N
Grade	KW10
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	WNMG 080404
Number of changes/inserts	6
Indexable insert profile	neutral
Type of product	Indexable insert for turning