


WNMG 080404, Grade: PV720

Order data

Order number	252112 PV720
GTIN	4960664726677
Item class	25E

Description

WNMG 080404 PV720 Grade: PV720
 Chip breaker: PG
 Cutting depth a_p : 1 - 3.8 mm
 Feed f : 0.15 - 0.6 mm/rev.
 Cutting speed v_c main application: 110 - 490 m/min

Technical description

Cutting conditions	continuous
Grade	PV720
Feed f	0.15 - 0.6 mm/rev.
Cutting depth a_p	1 - 3.8 mm
Cutting speed v_c main application	110 - 490 m/min
Main application	P
Corner radius	0.4 mm
Chip breaker	PG

Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	WNMG 080404
Number of changes/inserts	6
Type of product	Indexable insert for turning