


WNMG 080408, Grade: CA4515

Order data

Order number	252114 CA4515
GTIN	4960664600427
Item class	25E

Description

WNMG 080408 CA4515 Grade: CA4515
 Chip breaker: STD
 Cutting depth a_p : 0.5 - 4.2 mm
 Feed f : 0.05 - 0.7 mm/rev.
 Cutting speed v_c main application: 110 - 360 m/min

Technical description

Cutting speed v_c main application	110 - 360 m/min
Cutting depth a_p	0.5 - 4.2 mm
Chip breaker	STD
Main application	K
Corner radius	0.8 mm
Feed f	0.05 - 0.7 mm/rev.
Cutting conditions	slightly interrupted
Grade	CA4515

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	WNMG 080408
Number of changes/inserts	6
Type of product	Indexable insert for turning