


**WNMG 080408, Grade: CA510**

**Order data**

|              |               |
|--------------|---------------|
| Order number | 252114 CA510  |
| GTIN         | 4960664700486 |
| Item class   | 25E           |

**Description**

WNMG 080408 CA510 Grade: CA510  
 Chip breaker: PS  
 Cutting depth  $a_p$ : 1 - 3.8 mm  
 Feed  $f$ : 0.15 - 0.6 mm/rev.  
 Cutting speed  $v_c$  main application: 80 - 450 m/min

**Technical description**

|                                      |                    |
|--------------------------------------|--------------------|
| Cutting conditions                   | continuous         |
| Cutting speed $v_c$ main application | 80 - 450 m/min     |
| Cutting depth $a_p$                  | 1 - 3.8 mm         |
| Main application                     | P                  |
| Chip breaker                         | PS                 |
| Corner radius                        | 0.8 mm             |
| Feed $f$                             | 0.15 - 0.6 mm/rev. |
| Grade                                | CA510              |

|                               |                                    |
|-------------------------------|------------------------------------|
| Finishing/roughing assignment | Skrubbearbejdning-sletbearbejdning |
| Tool material                 | Carbide                            |
| ISO code indexable insert     | WNMG 080408                        |
| Number of changes/inserts     | 6                                  |
| Type of product               | Indexable insert for turning       |