


WNMG 080408, Grade: KW10

Order data

Order number	252114 KW10
GTIN	4960664246595
Item class	25E

Description

WNMG 080408 KW10 Grade: KW10

Chip breaker: AH

Cutting depth a_p : 1 - 4 mm

Feed f : 0.1 - 0.35 mm/rev.

Cutting speed v_c main application: 60 - 400 m/min

Technical description

Cutting speed v_c main application	60 - 400 m/min
Chip breaker	AH
Feed f	0.1 - 0.35 mm/rev.
Main application	N
Corner radius	0.8 mm
Cutting depth a_p	1 - 4 mm
Cutting conditions	slightly interrupted
Grade	KW10

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	WNMG 080408
Number of changes/inserts	6
Type of product	Indexable insert for turning