


WNMG 080408, Grade: PV720

Order data

Order number	252114 PV720
GTIN	4960664726684
Item class	25E

Description

WNMG 080408 PV720 Grade: PV720

Chip breaker: PG

Cutting depth a_p : 1 - 3.8 mm

Feed f : 0.15 - 0.6 mm/rev.

Cutting speed v_c main application: 110 - 490 m/min

Technical description

Chip breaker	PG
Main application	P
Cutting depth a_p	1 - 3.8 mm
Feed f	0.15 - 0.6 mm/rev.
Grade	PV720
Corner radius	0.8 mm
Cutting speed v_c main application	110 - 490 m/min
Cutting conditions	continuous

Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	WNMG 080408
Number of changes/inserts	6
Type of product	Indexable insert for turning