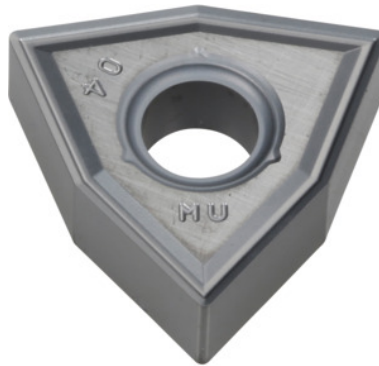



WNMG 080408, Grade: SW05

Order data

Order number	252114 SW05
GTIN	4960664630042
Item class	25E

Description

WNMG 080408 SW05 Grade: SW05

Chip breaker: MU

Cutting depth a_p : 0.5 - 2.5 mm

Feed f : 0.1 - 0.35 mm/rev.

Cutting speed v_c main application: 50 - 140 m/min

Technical description

Chip breaker	MU
Feed f	0.1 - 0.35 mm/rev.
Corner radius	0.8 mm
Cutting speed v_c main application	50 - 140 m/min
Cutting depth a_p	0.5 - 2.5 mm
Main application	Ti
Cutting conditions	continuous
Grade	SW05

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	WNMG 080408
Number of changes/inserts	6
Type of product	Indexable insert for turning