

**WNMG 080412, Grade: CA4515****Order data**

Order number	252116 CA4515
GTIN	4960664600434
Item class	25E

Description

WNMG 080412 CA4515 Grade: CA4515
Chip breaker: STD
Cutting depth a_p : 0.5 - 4.2 mm
Feed f : 0.05 - 0.7 mm/rev.
Cutting speed v_c main application: 110 - 360 m/min

Technical description

Corner radius	1.2 mm
Cutting depth a_p	0.5 - 4.2 mm
Cutting conditions	slightly interrupted
Chip breaker	STD
Feed f	0.05 - 0.7 mm/rev.
Cutting speed v_c main application	110 - 360 m/min
Main application	K
Grade	CA4515

Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	WNMG 080412
Number of changes/inserts	6
Type of product	Indexable insert for turning