


WNMG 080412 wiper, Grade: CA515

Order data

Order number	252117 CA515
GTIN	4960664678693
Item class	25E

Description

WNMG 080412 wiper CA515 Grade: CA515

Chip breaker: WQ

Cutting depth a_p : 1 - 3.8 mm

Feed f : 0.15 - 0.6 mm/rev.

Cutting speed v_c main application: 70 - 435 m/min

Technical description

Cutting depth a_p	1 - 3.8 mm
Corner radius	1.2 mm
Cutting speed v_c main application	70 - 435 m/min
Cutting conditions	continuous
Feed f	0.15 - 0.6 mm/rev.
Main application	P
Chip breaker	WQ
Grade	CA515

Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	WNMG 080412
Number of changes/inserts	6
Type of product	Indexable insert for turning