


WNMG 080416, Grade: CA515

Order data

Order number	252118 CA515
GTIN	4960664678761
Item class	25E

Description

WNMG 080416 CA515 Grade: CA515
 Chip breaker: PS
 Cutting depth a_p : 1 - 3.8 mm
 Feed f : 0.15 - 0.6 mm/rev.
 Cutting speed v_c main application: 70 - 435 m/min

Technical description

Cutting speed v_c main application	70 - 435 m/min
Corner radius	1.6 mm
Feed f	0.15 - 0.6 mm/rev.
Chip breaker	PS
Cutting depth a_p	1 - 3.8 mm
Main application	P
Cutting conditions	continuous
Grade	CA515

Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	WNMG 080416
Number of changes/inserts	6
Type of product	Indexable insert for turning