

**Garant**
**WNMG 080408, Grade: HB7020**


## Order data

Order number	252208 HB7020
GTIN	4045197711335
Item class	21G

## Description

WNMG 080408 HB7020 Grade: HB7020

Chip breaker: SG

 Cutting depth  $a_p$ : 1.5 - 6 mm

 Feed  $f$ : 0.25 - 0.6 mm/rev.

 Cutting speed  $v_c$  main application: 100 - 300 m/min

## Technical description

Feed $f$	0.25 - 0.6 mm/rev.
Cutting depth $a_p$	1.5 - 6 mm
Corner radius	0.8 mm
Main application	P
Cutting speed $v_c$ main application	100 - 300 m/min
Chip breaker	SG
Cutting conditions	slightly interrupted
Grade	HB7020

Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	WNMG 080408
Number of changes/inserts	6
Type of product	Indexable insert for turning