

Garant
WNMG 080408, Grade: HB7035-1


Order data

Order number	252208 HB7035-1
GTIN	4045197875051
Item class	21G

Description

WNMG 080408 HB7035-1 Grade: HB7035-1

Chip breaker: SG

Cutting depth a_p : 1.5 - 6 mm

Feed f : 0.25 - 0.6 mm/rev.

Cutting speed v_c main application: 90 - 260 m/min

Technical description

Feed f	0.25 - 0.6 mm/rev.
Cutting speed v_c main application	90 - 260 m/min
Cutting depth a_p	1.5 - 6 mm
Grade	HB7035-1
Cutting conditions	heavily interrupted
Corner radius	0.8 mm
Chip breaker	SG
Main application	P

Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	WNMG 080408
Number of changes/inserts	6
Type of product	Indexable insert for turning