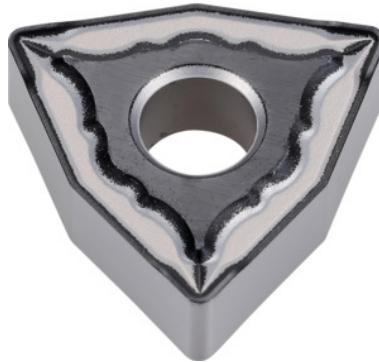


Garant
WNMG 080408, Grade: HB7120-1


Order data

Order number	252208 HB7120-1
GTIN	4045197820204
Item class	21G

Description

WNMG 080408 HB7120-1 Grade: HB7120-1

Chip breaker: VG

 Cutting depth a_p : 1.5 - 6 mm

 Feed f : 0.25 - 0.6 mm/rev.

 Cutting speed v_c main application: 60 - 210 m/min

Technical description

Chip breaker	VG
Cutting speed v_c main application	60 - 210 m/min
Cutting depth a_p	1.5 - 6 mm
Feed f	0.25 - 0.6 mm/rev.
Grade	HB7120-1
Cutting conditions	continuous
Corner radius	0.8 mm
Main application	M

Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	WNMG 080408
Number of changes/inserts	6
Type of product	Indexable insert for turning