

Garant
WNMG 080408, Grade: HB7140-1


Order data

Order number	252208 HB7140-1
GTIN	4045197820891
Item class	21G

Description

WNMG 080408 HB7140-1 Grade: HB7140-1

Chip breaker: VG

Cutting depth a_p : 1.5 - 6 mm

Feed f : 0.25 - 0.6 mm/rev.

Cutting speed v_c main application: 40 - 180 m/min

Technical description

Cutting speed v_c main application	40 - 180 m/min
Feed f	0.25 - 0.6 mm/rev.
Cutting conditions	slightly interrupted
Chip breaker	VG
Cutting depth a_p	1.5 - 6 mm
Grade	HB7140-1
Main application	M
Corner radius	0.8 mm

Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	WNMG 080408
Number of changes/inserts	6
Type of product	Indexable insert for turning