

Garant
WNMG 080412, Grade: HB7020


Order data

Order number	252210 HB7020
GTIN	4045197717139
Item class	21G

Description

WNMG 080412 HB7020 Grade: HB7020
 Chip breaker: SG
 Cutting depth a_p : 1.5 - 6 mm
 Feed f : 0.25 - 0.6 mm/rev.
 Cutting speed v_c main application: 100 - 300 m/min

Technical description

Corner radius	1.2 mm
Feed f	0.25 - 0.6 mm/rev.
Cutting speed v_c main application	100 - 300 m/min
Cutting conditions	slightly interrupted
Main application	P
Cutting depth a_p	1.5 - 6 mm
Chip breaker	SG
Grade	HB7020

Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	WNMG 080412
Number of changes/inserts	6
Type of product	Indexable insert for turning