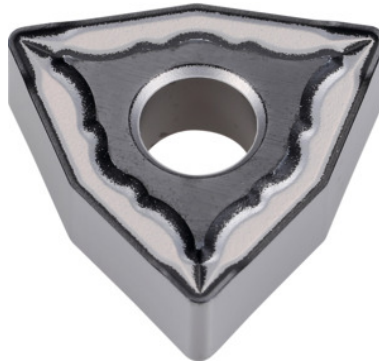


Garant
WNMG 080412, Grade: HB7120-1


Order data

Order number	252210 HB7120-1
GTIN	4045197820211
Item class	21G

Description

WNMG 080412 HB7120-1 Grade: HB7120-1

Chip breaker: VG

 Cutting depth a_p : 1.5 - 6 mm

 Feed f : 0.25 - 0.6 mm/rev.

 Cutting speed v_c main application: 60 - 210 m/min

Technical description

Corner radius	1.2 mm
Chip breaker	VG
Grade	HB7120-1
Cutting speed v_c main application	60 - 210 m/min
Feed f	0.25 - 0.6 mm/rev.
Cutting conditions	continuous
Main application	M
Cutting depth a_p	1.5 - 6 mm

Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	WNMG 080412
Number of changes/inserts	6
Type of product	Indexable insert for turning