


CNMA 120404, BUX220, Cutting edge version: M

Order data

Order number	255578 M
GTIN	4045197817617
Item class	22I

Description
Version:

- **Disposable insert.**
- **Single cutting edge.**

Note:

Further indexable insert shapes, sizes and corner radii available on request.

Grade: BUX220

Cutting edge version: M

Cutting depth a_p : 0.1 - 0.5 mm

Feed f : 0.1 - 0.2 mm/rev.

Cutting speed v_c main application: 80 - 200 m/min

Technical description

Corner radius	0.4 mm
Cutting edge version	M
Feed f	0.1 - 0.2 mm/rev.
Cutting depth a_p	0.1 - 0.5 mm

Grade	BUX220
Cutting conditions	continuous
Cutting speed v_c main application	80 - 200 m/min
Finishing/roughing assignment	Finishing
Tool material	CBN
ISO code indexable insert	CNMA 120404
Number of changes/inserts	1
Product name attribute	BUX220
Type of product	Indexable insert for turning