

**CNMA 120408, BUX220, Cutting edge version: M****Order data**

Order number	255580 M
GTIN	4045197817624
Item class	22I

Description**Version:**

- **Disposable insert.**
- **Single cutting edge.**

Note:

Further indexable insert shapes, sizes and corner radii available on request.

Grade: BUX220

Cutting edge version: M

Cutting depth a_p : 0.1 - 0.5 mm

Feed f : 0.1 - 0.2 mm/rev.

Cutting speed v_c main application: 80 - 200 m/min

Technical description

Cutting edge version	M
Grade	BUX220
Cutting conditions	continuous
Cutting speed v_c main application	80 - 200 m/min

Cutting depth a_p	0.1 - 0.5 mm
Feed f	0.1 - 0.2 mm/rev.
Corner radius	0.8 mm
Finishing/roughing assignment	Finishing
Tool material	CBN
ISO code indexable insert	CNMA 120408
Number of changes/inserts	1
Product name attribute	BUX220
Type of product	Indexable insert for turning