



## CNMA 120412, BUX220, Cutting edge version: M



### Order data

Order number	255582 M
GTIN	4045197817631
Item class	22I

### Description

#### Version:

- Disposable insert.
- Single cutting edge.

#### Note:

Further indexable insert shapes, sizes and corner radii available on request.

Grade: BUX220

Cutting edge version: M

Cutting depth  $a_p$ : 0.1 - 0.5 mm

Feed  $f$ : 0.1 - 0.2 mm/rev.

Cutting speed  $v_c$  main application: 80 - 200 m/min

### Technical description

Cutting depth $a_p$	0.1 - 0.5 mm
Corner radius	1.2 mm
Cutting edge version	M
Grade	BUX220

Cutting conditions	continuous
Feed f	0.1 - 0.2 mm/rev.
Cutting speed $v_c$ main application	80 - 200 m/min
Finishing/roughing assignment	Finishing
Tool material	CBN
ISO code indexable insert	CNMA 120412
Number of changes/inserts	1
Product name attribute	BUX220
Type of product	Indexable insert for turning